

installation instructions

billet aluminum velocity stacks for 1998/2003 aprilia rsv/rsv-r mille, 2003/2005 aprilia tuono & aprilia falco

part number 75020

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this **evoluzione cyclesports billet aluminum velocity stacks** have been designed to improve air flow at higher rpms.

introduction

this **evoluzione cyclesports billet aluminum velocity stacks** are easy to install by carefully following the instructions. read all instructions first to familiarize yourself with the parts and procedures.

installation

step 1. remove the two bolts underneath the seat with a 5mm allen wrench. remove the seat.

step 2. using an 8mm socket, remove the two bolts in front of the gas tank.

step 3. lift the gas tank and hold it using the gas tank prop rod.

step 4. with a 7mm socket, remove the seven bolts around the air box perimeter. remove the air box lid and filter.

step 5. remove the six bolts holding the air box to the throttle body.

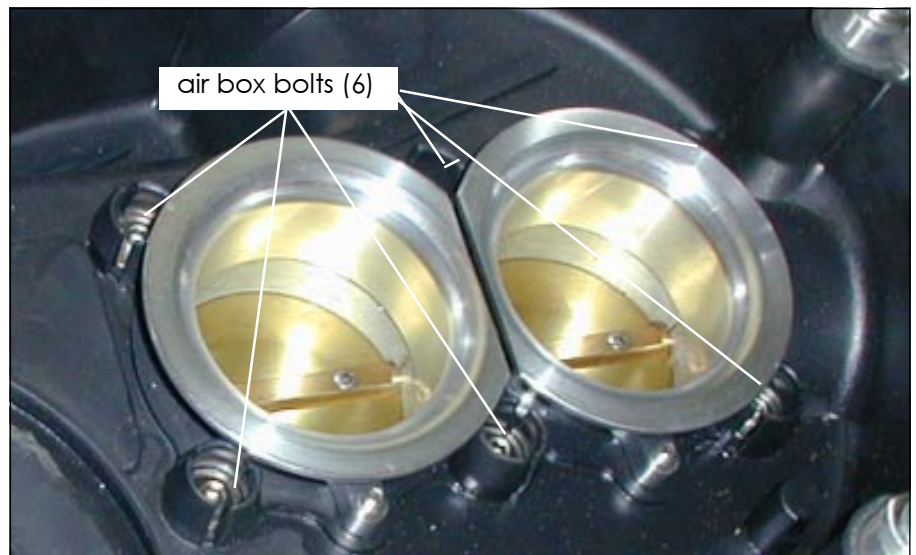


photo one

please see photo one. loosen the clamp on the air inlet with a phillips screwdriver. remove the vent hose(s) and m.a.p. (manifold absolute pressure) sensor on the air box and remove the lower air box.

step 6. remove the stock velocity stacks using a phillips screwdriver. remove the o-rings from the velocity stacks and set them aside.

step 7. install the billet velocity stacks using the supplied m4 x 12mm bolts. reinstall the o-rings onto the billet velocity stacks from the bottom of the air box. make sure you fully seat the o-rings.

step 8. reinstall the air box and air inlet. tighten all six bolts holding the air box and the clamp holding the air inlet. reinstall the vent hose(s)

and the m.a.p. sensor.

step 9. reinstall the filter and the upper part of the air box and tighten the bolts.

step 10. lower the gas tank and reinstall the two bolts. reinstall the seat.

parts list

billet velocity stacks (2)
m4x12mm bolt (4)

tools required

allen wrenches
8 & 7mm socket & driver
phillips screwdriver